



Technical Data Sheet 10.3

June 2015 Revision

Craftmaster Clear Varnish

Craftmaster Paints Ltd, Academy Works, Norman Way Ind Est, Over, Cambs, CB24 5QE

Tel: 01954 231 308 Email: info@craftmasterpaints.co.uk

www.craftmasterpaints.co.uk

Product: Craftmaster Clear Varnish

Sizes Available: 500ml, & 1 litre tins

Colour: Clear

Description: Craftmaster Clear Varnish is an ultra high gloss, clear, non polyurethane brushing Varnish. It is 98% reflective of ultra violet light following the correct application of a minimum of three brush coats. Two coats are sufficient in most applications. Clear Varnish will not yellow or crack with age unlike other products available from other manufacturers.

Maximum VOC Content (RFU): 0.486kg/ltr

Regulations Compliance: 2004/42 IIB © 540

Technical Information

Coverage: 12sq metres per litre

Flashpoint: Above 38°C

Storage: 12 months in original sealed tin

Temp Resistance: 90 Degrees C

Cleaning: Ensure surface is clean and free of any contamination

Environment: Ensure the area where painting is to take place is suitable in terms of temperature and humidity as well as being free of airborne and surface contamination that may interfere with the successful application of the product.

Durability: For substrates that live outdoors and uncovered Clear Varnish will need recoating (1 coat) every 2-3 years to maintain its finish and protective qualities. For substrates kept indoors, a much longer life can be expected if maintained well.

Health & Safety: Please refer to Craftmaster Material Data Sheet M10.2 and to tin label prior to use. Suitable respiratory and personal protection equipment should be worn at all times.

If you are unsure about ANY of the information contained in this or other data sheets, contact Craftmaster for advice before proceeding to use the product(s) in question.

This information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials or processes. Such information is to the best of Craftmaster Paints Ltd's knowledge and belief accurate and reliable as of the date indicated. However no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the users responsibility to satisfy themselves as to the suitability and completeness or such information for their own particular use. We recommend this product for professional use only.



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Application Methods

Brush Application

We recommend Purdy Monarch Elite Paint Brushes as those best suited to our range of products.

Thinner: Craftmaster PPA Brushing Additive **Ratio:** 5% Maximum

Number of Coats: Apply a minimum of two coats over a complete paint system.

Spray Application: Use Craftmaster Synthetic Thinners at approximately 15% ratio, adjust as conditions dictate. A greater number of coats will be required when compared to brush painting due to the thinner nature of the coats applied by spray. Lightly abrade with a high grade wet and dry or fine scotchbrite before overcoating (sponge off any moisture residue left behind).

Touch Dry: 4hrs at 20°C

Through Dry: 24hrs at 20°C

Overcoat: 48hrs (minimum)

Film Thickness: A Wet Film Thickness of approx 100 microns, will leave a Dry Film Thickness of approx 55 microns.

DFT Per Coat: Approx 25/30 microns per coat, less after rubbing down, dependant on Wet Film Thickness achieved.

Note: Craftmaster Technical Data Sheets indicate Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film Thickness will vary depending on actual use and specification. Great care should be taken to achieve the DFT stated in the agreed specification and to avoid areas of excessively low or high thickness.

Please Note: It is for the end user to ensure that this product is applied in the correct manner and to the correct standard.

Craftmaster Paints Ltd can take no responsibility for faults in paint that is applied in conditions unsuited to painting or paint that has been improperly applied (either the method of application, use of unauthorised additives, insufficient paint build, or other practices which are not conducive to the successful application of our products). We strongly advise all users to consult both our Standard Paint Specification before applying any paint.

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